Addition

* furthermore
* moreover
* too
* also
* in the second place
* again
* in addition
* even more
* next
* further
* last, lastly
* finally
* besides
* and, or, nor
* first
* second, secondly, etc.

Time

* while
* immediately
* never
* after
* later, earlier
* always
* when
* soon
* whenever
* meanwhile
* sometimes
* in the meantime
* during
* afterwards
* now, until now
* next
* following
* once
* then
* at length
* simultaneously
* so far
* this time
* subsequently

Place

* here
* there
* nearby
* beyond
* wherever
* opposite to
* adjacent to
* neighboring on
* above, below

Exemplification or Illustration

* to illustrate
* to demonstrate
* specifically
* for instance
* as an illustration
* e.g., (for example)
* for example

Comparison

* in the same way
* by the same token
* similarly
* in like manner
* likewise
* in similar fashion

Contrast

* yet
* and yet
* nevertheless
* nonetheless
* after all
* but
* however
* though
* otherwise
* on the contrary
* in contrast
* notwithstanding
* on the other hand
* at the same time

Clarification

* that is to say
* in other words
* to explain
* i.e., (that is)
* to clarify
* to rephrase it
* to put it another way

Cause

* because
* since
* on account of
* for that reason

Effect

* therefore
* consequently
* accordingly
* thus
* hence
* as a result

Purpose

* in order that
* so that
* to that end, to this end
* for this purpose

Qualification

* almost
* nearly
* probably
* never
* always
* frequently
* perhaps
* maybe
* although

Intensification

* indeed
* to repeat
* by all means
* of course
* doubtedly
* certainly
* without doubt
* yes, no
* undoubtedly
* in fact
* surely
* in fact

Concession

* to be sure
* granted
* of course, it is true

Summary

* to summarize
* in sum
* in brief
* to sum up
* in short
* in summary

Conclusion

* in conclusion
* to conclude
* finally

Demonstratives acting as transitions

* this
* those
* these
* that

Pronouns serving as links to clearly refer to a specific word or phrase

* his
* its
* theirs
* it
* their
* your
* her
* they
* our